

SHIP TODAY IF POSSIBLE 27/08

Work Order ID 51581

August 27, 2009 6:34:25 AM



Page 1

Item ID: D3677-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Spacer

Start Date: 8/27/09 Start Qty: 10.00



Cust Item ID:

Required Date: 8/28/09 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3677

Rev A

100

0.00



Doosan

DOOSAN LATHE

Memo

0.00

Doosan Lathe

1-TURN AS PER FOLIO FA710 & DWG D3677 FOLIO
REV: 1/A DWG REV: 8 2-DEBURR AS REQUIRED

09.08.27

110

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

09.08.27 (10)

120

0.00



QC

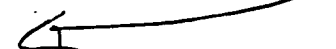
QC8- Inspect parts - second check

Memo

0.00

Quality Control

04.08.28 (10)



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 51581

August 27, 2009 6:34:26 AM



Page 2

Item ID: D3677-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Spacer

Start Date: 8/27/09 Start Qty: 10.00



Cust Item ID:

Required Date: 8/28/09 Req'd Qty: 10.00



Customer:

Reference:

Run Start

Picklist Print

August 27, 2009 6:34:25 AM

Page 1

Work Order ID: 51581

Parent Item: D3677-1RevA

Parent Item Name: Spacer


Comments:

Start Date: 8/27/09

Required Date: 8/28/09

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6R1.125		Purchased	No			100	f	0.0000	0.6579			
												
6061 ROUND BAR 1.125												

09.08.28

1411321 .79' RI.250

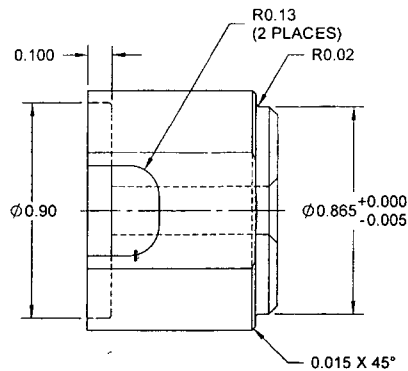
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

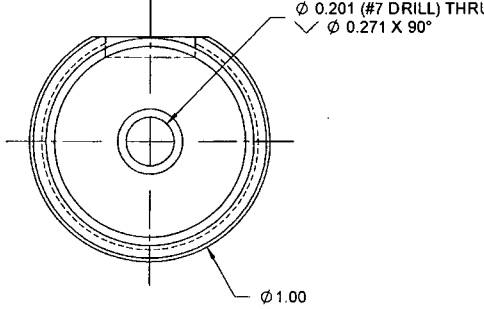
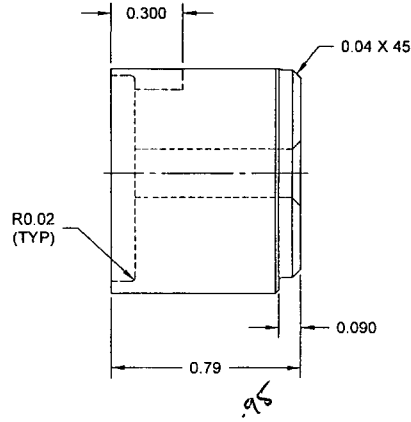
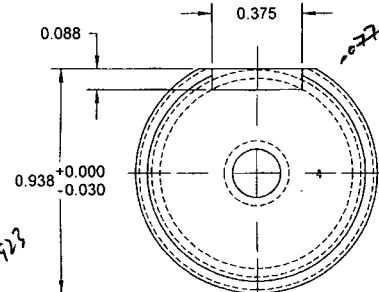
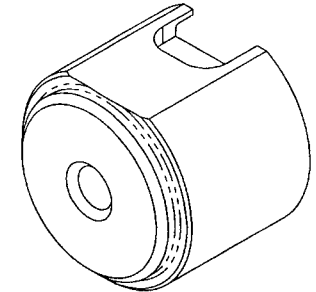
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



W/O
81581



D3677-1 SPACER

RELEASED
7.11.24

- NOTES:
- 1) MATERIAL: ALUMINUM ROUND BAR, 6061-T6 (OR 6061-T651/T6510/T6511/T62) PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC. M6061T6R)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3677-1" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.05 lbs

A		NEW ISSUE		MB	07.10.09
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN					
CHECKED		DRAWING NO. D3677		REV. A	
MFG. APPR.		TITLE SPACER		SHEET 1 OF 1	
APPROVED				SCALE	2:1
DE APPR.					
DATE	07.10.09				

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